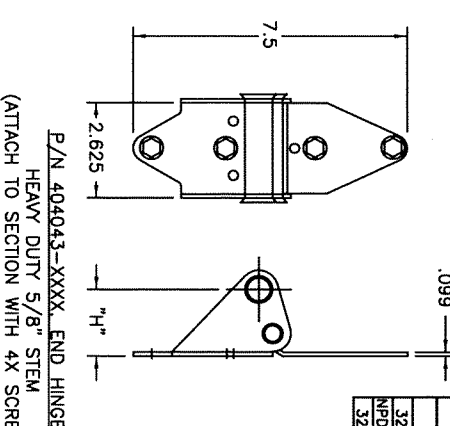


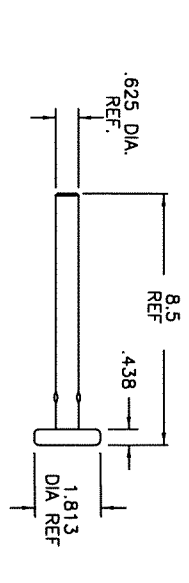


P/N 404043-XXXX, END HINGE
HEAVY DUTY 5/8" STEM
(ATTACH TO SECTION WITH 4X SCREW)

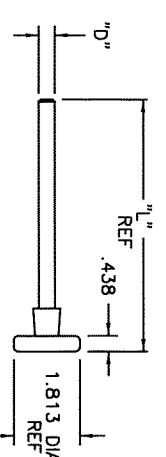
PART NUMBER	DN ^a H ^b (REF)
40404.3-0003	1.09
40404.3-0004	1.34
40404.3-0005	1.59
40404.3-0006	1.84
40404.3-0007	2.09
40404.3-0008	2.34
40404.3-0009	2.59
40404.3-0010	2.84
40404.3-0011	3.09
40404.3-0012	3.34



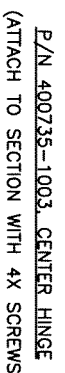
P/N ROLLER ASSY, 3" TR-7



P/N 408751-0001, ROLLER ASSY, 2" TR-3 W/5/8" STEM



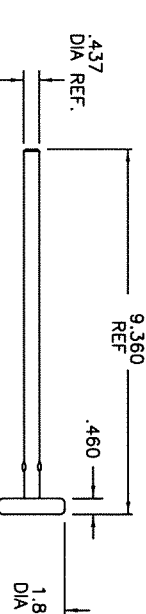
P/N 066341-XXXX, ROLLER ASSY, 2" TR-5



P/N 400735-1003, CENTER HINGE
(ATTACH TO SECTION WITH 4X SCREWS)

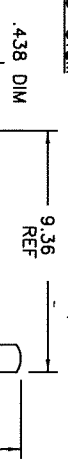
PART NUMBER	DM "L"	DM "D" (REF)	PRECISION
061337-0005	7.94	7/16	NO
061337-0006	9.5	7/16	NO
061337-0007	5.9	7/16	NO
404046-0002	11.25	5/8	YES
061625.0000	11.2	7/16	YES
411696.0001	9.01	7/16	YES

ROLLER STEM ASSY. DETAILS



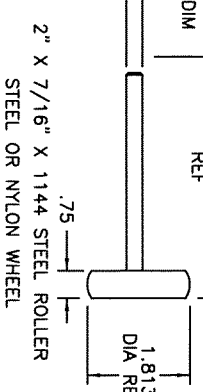
P/N 318700. 1144 HIGH STRENGTH ROLLER ASSY. 2" TR-3 7/8" STEM.

PART NUMBER	DIM"L"	DIM"D"
0663341-0003	4.50	7/16
0663341-0004	7.12	7/16
0663341-0006	9.50	5/8
0663341-0007	10.50	7/16

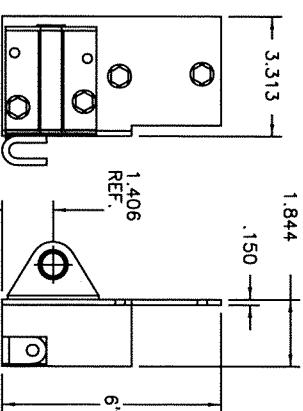


RET

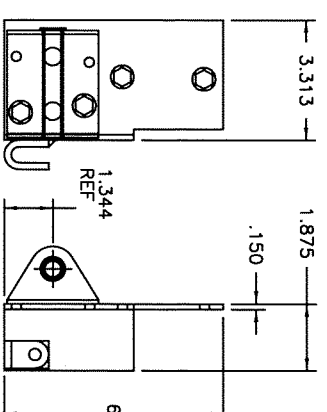
.438 DIM



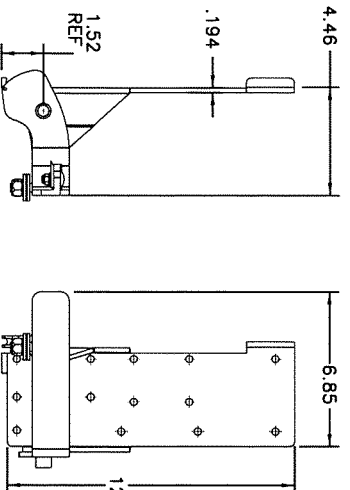
2" X 7/16" X 1144 STEEL ROLLER
STEEL OR NYLON WHEEL



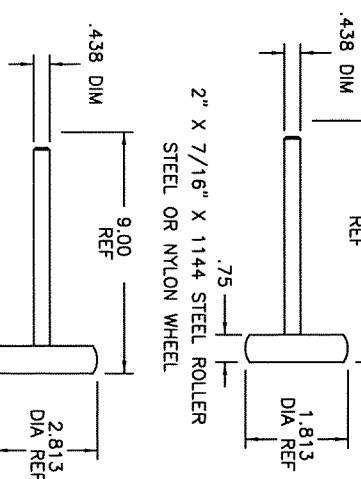
CENTER HINGE DETAILS



P/N 401124-XXXX, BOTTOM FIXTURE, 7/16" STEM
(RIGHT HAND SHOWN)
(ATTACH TO SECTION WITH 4X SCREWS)



P/N 410518-XXXX, BOTTOM FIXTURE, C
(LEFT HAND SHOWN)
(ATTACH TO SECTION WITH 13X SCREWS)



ROLLER STEM ASSY. DETAILS

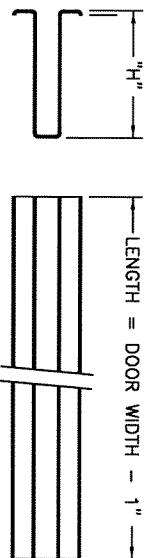
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	TOLERANCES UNLESS OTHERWISE SPECIFIED	FINISH	DATE	DRAWING TITLE:

P/N 404045-XXXX. BOTTOM FIXTURE.5/8" STEM

BOTTOM FIXTURE DETAILS

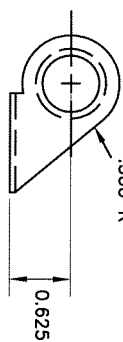
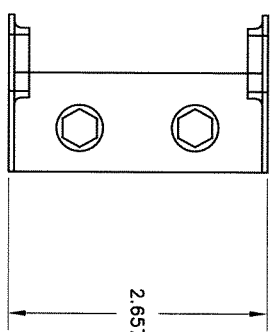
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REF DWG		USED ON				FINISH			
WHOLE NUMBERS:		± .25		FINISH		NONE			
XX		± .03		UNIT OF MEASURE		EACH			
XXX		± .010		UNIT OF MEASURE		EACH			
ANGLES:		± .5°		UNIT OF MEASURE		EACH			
HOLDS:		±		UNIT OF MEASURE		EACH			
SCALE		N/A		SHEET 1 OF 2		DATE			
DATE		11/10/93		NAME		JW COMPTON			
CHECKED BY:		ADA JOHNSON		DATE		12/3/93			
APPROVED BY:		S. BOUCHER		DATE		12/3/93			
DRAWING TITLE:		SECTIONAL DOOR HARDWARE DETAILS, COMMERCIAL							
STANDARD NUMBER		D-408717							

NOTES

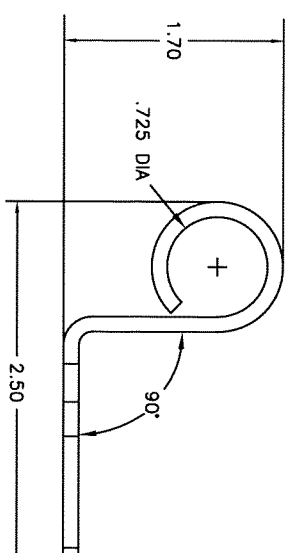
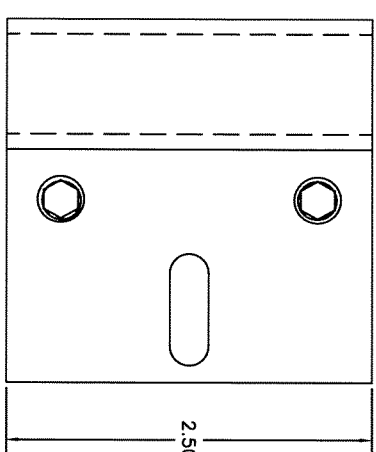
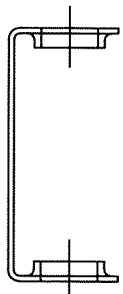


ROLLED STRUT

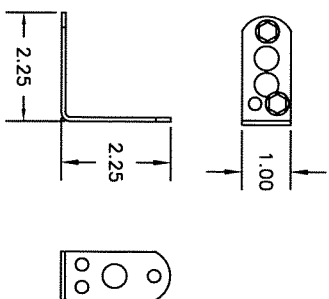
ROLLED HS STRUT CHART			
STRUT	THK.	"H"	YIELD (KSI)
HS-0	0.020	2.25	30
HS-1	0.030	2.25	30
HS-2	0.052	2.25	30
HS-3	0.052	3.50	30
2" 25GA	0.018	2.00	80
2" 20GA	0.034	2.00	80
3" 20GA	0.034	3.00	80
3" 18GA	0.040	3.00	80



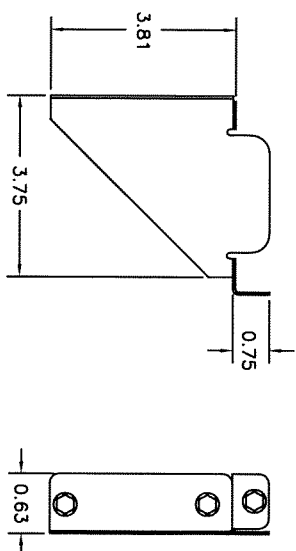
P/N 407532-1001 - ROLLER HOLDER
.07 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



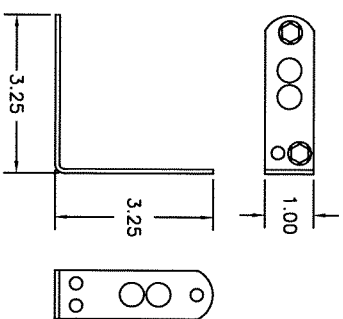
P/N 404030-0001 - BRACKET, ROLLER HOLDER-DOUBLE END STYLE
.041 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



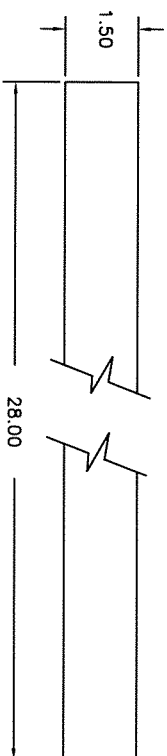
P/N 405742-0001 BRACKET,ROLLER SHAFT
.085 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



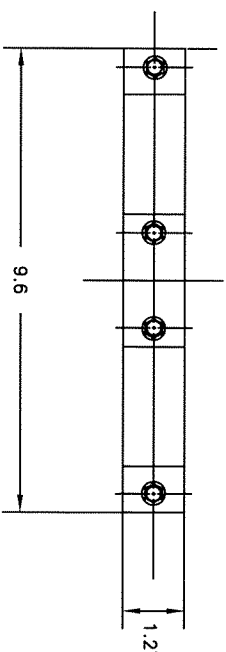
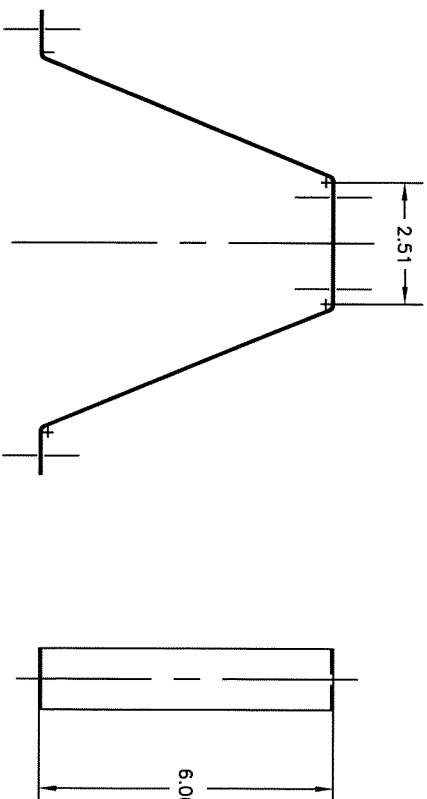
P/N 409863-0001 - BRACKET,SUPPORT WINDLOAD,LH (SHOWN)
P/N 409863-0002 - BRACKET,SUPPORT WINDLOAD,RH
.099 MATERIAL THICKNESS
(REFERENCE WIND LOAD DRAWING FOR INSTALLATION INSTRUCTIONS)



P/N 407305-0001 BRACKET,ROLLER SHAFT
.085 MATERIAL THICKNESS
(ATTACH TO SECTION WITH 2X SCREWS)



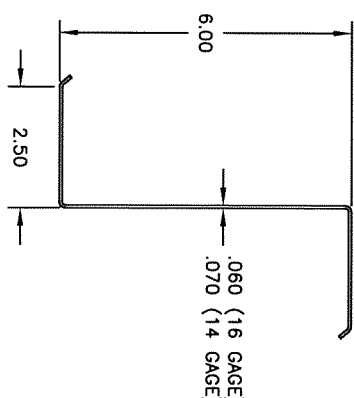
P/N 408166-0000 - STRUT STRAP
.041 MATERIAL THICKNESS
USED ON Z STRUT



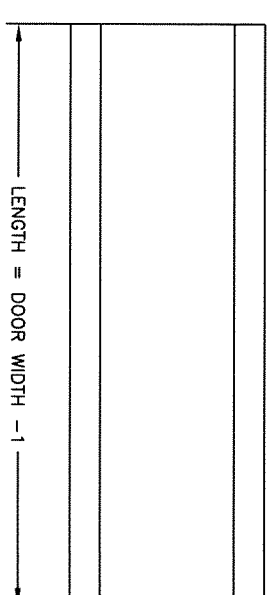
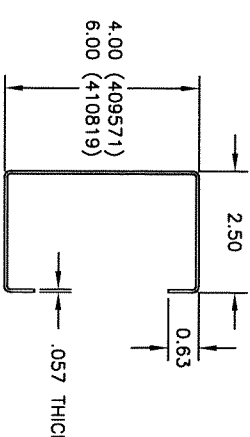
P/N 410859-0000 - STRUT STRAP
.050 MATERIAL THICKNESS
USED ON 6" TALL C-CHANNEL
(REFERENCE WIND LOAD DRAWING FOR INSTALLATION INSTRUCTIONS)

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REF	DWG	USED ON	DATE	BY	CHKD	APPD	DATE	SCALE	SHEET
1									
2									
3									
4									
5									
6									
7									
8									



P/N 407756-0001 - Z-STRUT, 16 GA
P/N 407756-0002 - Z-STRUT, 14 GA



P/N 409517-XXXX - C-CHANNEL, PUNCH, 16 GA, 4" TALL
P/N 410819-XXXXXX - C-CHANNEL, 16 GA, 6" TALL

